

ANTI-CRAK® HD CRACK MITIGATION SMOOTH FINISH

Anti-CRAK® HD is designed to provide plastic shrinkage crack control and high-quality surface finish to decorative hardscapes, pool decks, sidewalks, slab-on-grade, and other concrete applications.

 Produced with Owens Corning® Cem-FIL® AR-glass, the alkali-resistant glass is specifically designed for concrete reinforcement, and lives up to its 50-plus years.

MONOFILAMENT MICROFIBER REINFORCEMENT FOR MORTAR AND CONCRETE

Product Benefits



Crack Control

- Enhanced plastic shrinkage crack control
- Improved protection in warmer and drier environments
- Neutral buoyancy: won't float or sink in fresh concrete
- Uniform dispersion of 200 million filaments per kg of 12mm fiber



Enhanced Performance

- High elastic modulus fiber giving crack control beyond plastic state
- Mineral fiber with high affinity to cementitious materials
- Increased flexural strength
- Higher-quality finished surface
- · No rust, no staining
- Invisible in the concrete and at the surface



Faster Work

- Ready to add to the concrete, either in the mixer or at the job site
- · Low impact on workability
- Easy and trouble-free pumping
- Reduced chipping from detailed forms
- Flows and dispenses easily for automated dosing

Applications

Anti-CRAK® HD is designed to reinforce decorative concrete and slabs on ground against plastic shrinkage cracking, including sidewalks, hardscapes, and pool decks. Anti-CRAK® HD is also broadly used in manufactured concrete products, dry mix formulations, UHPC, and other concrete applications.







Technical Characteristics (Nominal Values)

FIBER LENGTH	FILAMENT DIAMETER (ISO 1888)	MODULUS OF ELASTICITY	TENSILE STRENGTH
3 - 6 - 9 - 12 - 18 mm 1/8 - 1/4 - 3/8 - 1/2 - 3/4 inches	14 μ/0.00055"		>1,000 MPa >145 x 10 ³ psi

Electrical Conductivity: very low **Specific Gravity:** 2.68 g/cm³ Material: ¹Alkali-Resistant Glass Softening Point: 1580° F | 860° C **Chemical Resistance:** very high **Loss on Ignition (ISO 1887):** 0.60% Moisture (ISO 3344): 0.50% max

How to Use

It is recommended to add Anti-CRAK® HD into wet concrete during the last stage of mixing, or directly in a ready-mix concrete truck on the job site. For dry mix applications, fibers can be added in the dry premix.

The recommended minimum dosage for ready-mix concrete is 600 g/m³ or 1 lb/yd³. For dry mix and other applications, the dose may be as high as 1% by volume limited only by workability.

Packaging & Storage

Anti-CRAK® HD all lengths: Packed in plastic bags (18 kg).

Anti-CRAK® HD 6, 12, and 18mm: Packed in individual 600g and 1lb paper bags (water dispersible). Specific packaging can be negotiated based on volume applications.

Anti-CRAK® HD should be stored away from heat and moisture, and must stay in its original packaging. Optimum conditions are temperature between 15°C and 35°C (59°F to 95°F) and humidity between 35% and 65%. If the product is stored at lower temperatures, it is advisable to condition it in the workshop for at least 24 hours before use, to prevent condensation.

Quality Standards

Anti-CRAK® HD is manufactured under a quality management system approved to ISO 9001.

Anti-CRAK® is not classified as dangerous by the Regulation 1272/2008/EC. For more information, please refer to our Safe Use Instruction Sheet.

Verified Environmental Product Declaration according to ISO 14025 and EN 15804:2019 available upon request.



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¹ In compliance with ASTM C 1666 and EN 15422, and under the recommendations of PCI and GRCA.