4066 multi-end roving represents an ideal solution for demanding applications requiring high quality surface finish in continuous sheet production.

- Produced with patented Advantex® corrosion resistance E-CR glass by Owens Corning.
- Compatible with unsaturated polyester resins.

FOR DEMANDING CONTINUOUS SHEET PRODUCTION APPLICATIONS

Product Benefits

Efficient Processability
- Easy unwinding and chopping, flat lay-down, and uniform dispersion with low fuzz and static.
- Easy choppability and splitting for excellent fiber distribution and laydown.

Enhanced Performance
- Better wet-out allows higher glass loading because of excellent wet-through and impregnation.
- Excellent fiber distribution for smooth surface aspect and consistent finish behind gel coat.

Enhanced Service Life
- Advantex® glass helps fight corrosion, enhancing service life compared to standard E-glass.

Applications

4066 glass reinforcement is designed to be chopped for the continuous production of recreational vehicle body parts.
### Technical Characteristics
(Nominal Values)

<table>
<thead>
<tr>
<th>LINEAR WEIGHT OF ROVING (TEX)</th>
<th>YIELDS (YDS/LB)</th>
<th>LOSS ON IGNITION (%) ISO 1887:1995</th>
</tr>
</thead>
<tbody>
<tr>
<td>2400</td>
<td>207</td>
<td>0.85</td>
</tr>
<tr>
<td>4800</td>
<td>103</td>
<td>0.85</td>
</tr>
</tbody>
</table>

### Availability & Packaging
(Standard Reference)

Each pallet can be packaged in Creel-Pak™ or jumbo packaging format. Pallets are stretch-wrapped for load stability and for protection during transport. All individual packages are wrapped with Tack-Pak™ packaging to aid package run-out and transfer. More information is available in the Customer Acceptance Standards.

### Manufacturing Region

<table>
<thead>
<tr>
<th>MANUFACTURING REGION</th>
<th>PRODUCT</th>
<th>LAYERS PER PALLETT</th>
<th>DOFFS PER LAYER</th>
<th>NUMBER OF ENDS</th>
<th>PALLET NET WEIGHT (KG/LB)</th>
</tr>
</thead>
<tbody>
<tr>
<td>North America</td>
<td>4066 2400 Tex Small Doffs</td>
<td>4</td>
<td>12</td>
<td>12</td>
<td>1,088/2,400</td>
</tr>
<tr>
<td></td>
<td>4066 4800 Tex Small Doffs</td>
<td>3</td>
<td>16</td>
<td>4</td>
<td>868/1,914</td>
</tr>
<tr>
<td></td>
<td>4066 4800 Tex Jumbo Doffs</td>
<td>1</td>
<td>4</td>
<td>4</td>
<td>684/1,508</td>
</tr>
</tbody>
</table>

### Labeling

Each doff has a self-adhesive identification label showing the product description, net weight, and production date. Each pallet has at least two identification labels detailing the product reference, pallet net and gross weights, production date, and pallet production code.

### Storage

Unless otherwise specified, it is recommended to store glass fiber products in a cool, dry area. Ideal conditions are at a temperature between 10°C and 35°C and a relative humidity between 35% and 85%. The glass fiber products must remain in their original packaging material until the point of usage. If the storage temperature is below 15°C, it is recommended that the product be stored in the workshop, within its original packaging, at least 24 hours prior to use to prevent condensation. The packaging is not waterproof. Be sure to protect the product from the weather and other sources of water. When stored properly, the product can be used up to 2 years from the date of manufacture, and retesting is advised after 1 year from the initial production date to ensure optimum performance.