PipeStrand® S2300 roving is specifically designed to match the unique needs of the high-performance epoxy pipe market. Compatible with epoxy resin and various curing systems in the amine and anhydride families, the roving serves a variety of applications: power & energy (refineries, power plants, off-shore platforms), industrial (petrochemical), transportation (marine) and water distribution (water desalination, water treatment, sewage, etc). PipeStrand® S2300 product can meet pipe user requirements for high mechanical properties, durability, corrosion resistance, and low weight.
The following data was generated comparing PipeStrand® S2300 rovings to one dozen commercially available products (that are competitive with the PipeStrand® products). The data demonstrates both axial tensile strength (ksi) and burst stress (ksi) using ASTM D5083 and ASTM D1599, respectively. PipeStrand® S2300 rovings show a 15-24% improvement over reference products in tested properties.

### Mechanical Properties

**Aromatic Amine Curing System (psi)**

- **PipeStrand® S2300**: 53.8
- **Avg. Reference**: 43.8

**Anhydride Curing System (psi)**

- **PipeStrand® S2300**: 59.5
- **Avg. Reference**: 47.9

### Availability (Standard Reference)

<table>
<thead>
<tr>
<th>TEX</th>
<th>YIELD</th>
<th>REGION AVAILABLE</th>
</tr>
</thead>
<tbody>
<tr>
<td>600</td>
<td>827</td>
<td>EU</td>
</tr>
<tr>
<td>735</td>
<td>675</td>
<td>CIS</td>
</tr>
<tr>
<td>1200</td>
<td>413</td>
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<tr>
<td>2000</td>
<td>250</td>
<td>NA, CIS, LA</td>
</tr>
<tr>
<td>2400</td>
<td>207</td>
<td>NA, EU, CIS</td>
</tr>
</tbody>
</table>

### Packaging (Standard Reference)

Rovings are available in a single-end internal-pull package. Pallets are stretch wrapped for load stability. All doffs are wrapped with Tack-Pak™ or shrinkable film for protection during transport. More information is available in the Customer Acceptance Standards.

### Labeling

Each individual package is labeled with information including: product name, tex/yield, producing plant, and production date.

### Storage

It is recommended to store glass fiber products in a cool, dry area. The glass fiber products must remain in their original packaging material until the point of usage. The product should be stored in the workshop in its original packaging for 48 hours prior to its utilization, to allow it to reach the workshop temperature condition and prevent condensation, especially during the cold season. The packaging is not waterproof. Be sure to protect the product from the weather and other sources of water.

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This information and data contained herein is offered solely as a guide in the selection of product. We believe this information to be reliable, but do not guarantee its applicability to the user’s process or assume any responsibility or liability arising out of its use or performance. The user agrees to be responsible for thoroughly testing any application of the product to determine its suitability. Because of numerous factors affecting results, we make no warranty of any kind, express or implied, including those of merchantability and fitness for a particular purpose. Statements in this publication shall not be construed as representations or warranties or as inducements to infringe any patent or violate any law, safety code or insurance regulation. We reserve the right to modify this document without prior notice.